



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1		814901A	7 MANIFOLD ASSEMBLY-Exhaust (F	1		
1		814901A	8 MANIFOLD ASSEMBLY-Exhaust (E	1		
1	16	815214	STUD	8		
3	32	815212	1 HOSE-Manifold to Exhaust Pipe	2		
4	22	818768	FITTING (Straight)	2		
5	19	815203	PLUG-Pipe	2		
6	22	847762	FITTING (Upper) (PORT)	1		
7	22	847753	FITTING (Upper) (STARBOARD)	1		
8	22	815208	FITTING-Tee	4		
9	22	847754	FITTING-Tee (Lower) (PORT)	1		
10	22	847761	FITTING-Tee (Lower) (STARBOARD)	1		
11	22	815209	FITTING-Tee	2		
12	19	815211	PLUG-Pipe-Drain	2		
13	32	815215	HOSE	6		
14	54	815207	CLAMP	16		
15	16	821279	STUD (2.187 In.)	4		
16	10	821107	SCREW (.375-16 x 3.00)	8		
17	10	812567	SCREW (.375-16 x 1.625)	4		
18	12	20572	WASHER	8		
19	12	37828	WASHER	8		
20	11	25269	NUT (.375-24)	4		
21	27	46820	GASKET-Exhaust Manifold to Heac	2		4
22		818495A	1 ELBOW KIT-Exhaust (STANDARD)	2		
22		818496A	1 ELBOW KIT-Exhaust (3.00 In.)	OPT		5
22		818497A	1 ELBOW KIT-Exhaust (6.00 In.)	OPT		5
23	27	848147	GASKET-Exhaust Elbow	2		
24	12	49112	WASHER	8		
25	11	68411	NUT (.375-16)	8		
26		816037	PLATE-Diffuser	2		
27	32	68894	1 HOSE (48.00 In. Bulk) (Cut 6.00 I	1		
28	54	815504105	CLAMP	2		
-	27	818188A91	GASKET SET-Engine Overhaul	1	(Ser. # 0D456489 Thru 0D45676E	
-	27	818188A96	GASKET SET-Engine Overhaul	1	(Ser. # 0D725676 Thru 0F877642	